

Drill Bits

Centre Drills



- High speed steel right hand cutting centre drills
- Manufactured to BS328
- The centre drills are double ended



act302

Type	Body		Order Code	Price Each		
	Dia.	Drill Point Dia.		1+	10+	25+
BS1	1/8"	3/64"	.147-244			
BS2	3/16"	1/16"	.147-245			
BS3	1/4"	3/32"	147-246			

Straight Shank, Metric



act304

Drill size	Order Code	Price Each		
		1+	10+	20+
0.5mm	.265-792			
0.6mm	.265-809			
0.7mm	.265-810			
0.8mm	.104-210			
0.9mm	.265-822			
1.0mm	.100-716			
1.3mm	147-247			
1.5mm	.100-717			
1.6mm	.100-718			
1.8mm	.100-719			
2.0mm	.100-720			
2.05mm	100-721			
2.1mm	.265-834			
2.3mm	.100-722			
2.4mm	.265-846			
2.5mm	.100-723			
2.6mm	.265-858			
2.7mm	.265-860			
2.8mm	.265-871			
2.9mm	.100-724			
3.0mm	.100-725			
3.1mm	.265-883			
3.2mm	.265-895			
3.3mm	.100-726			
3.4mm	.265-901			
3.5mm	.100-727			
3.6mm	.265-913			
3.7mm	.265-925			
3.8mm	.265-937			
3.9mm	.265-949			
4.0mm	.100-728			
4.1mm	.265-950			
4.2mm	.100-729			
4.3mm	.265-962			
4.4mm	.265-974			
4.5mm	.100-730			
4.6mm	.265-986			
4.7mm	.265-998			
4.8mm	.266-000			
4.9mm	.266-012			
5.0mm	.100-731			
5.1mm	.100-732			
5.2mm	.266-024			
5.3mm	.266-036			
5.4mm	.266-048			
5.5mm	.266-050			
5.6mm	.266-061			
5.7mm	.266-073			
5.8mm	.266-085			
5.9mm	.266-097			
6.0mm	.100-733			
6.1mm	.266-103			
6.2mm	.266-115			
6.3mm	.266-127			
6.4mm	.266-139			
6.5mm	.100-734			
6.6mm	.266-140			
6.8mm	.100-735			
7.0mm	.100-736			
7.1mm	.266-176			
7.2mm	.266-188			
7.5mm	.100-737			
7.7mm	.266-220			
7.8mm	.100-738			
8.0mm	.100-739			
8.1mm	.266-243			
8.3mm	.266-267			
8.5mm	.100-740			

continued

Drill size	Order Code	1+	5+	20+
9.0mm	100-741			
9.5mm	100-742			
9.6mm	.266-360			
10.0mm	100-743			
10.2mm	100-744			
10.5mm	105-193			
11.0mm	105-194			
11.5mm	105-195			
12.0mm	105-196			
12.5mm	105-197			
13.0mm	105-198			

Straight Shank, Imperial



act305

Drill size	Order Code	Price Each		
		1+	10+	20+
1/16"	.100-567			
5/64"	.100-568			
3/32"	.100-569			
7/64"	.100-570			
1/8"	.100-571			
9/64"	.100-572			
5/32"	.100-573			
11/64"	.100-574			
3/16"	.100-575			
13/64"	.100-576			
7/32"	.100-577			
15/64"	.100-578			
1/4"	.100-579			
17/64"	.100-580			
9/32"	.100-581			
19/64"	.100-582			
5/16"	.100-583			
23/64"	.100-584			
		1+	5+	20+
11/32"	.100-585			
3/8"	.100-587			
25/64"	100-588			
13/32"	100-589			
7/16"	100-591			
15/32"	100-593			
1/2"	100-595			

Reduced Shank, HSS



act303

Drill size	Shank Size	Order Code	Price Each		
			1+	5+	10+
1/2"	1/4"	100-601			
5/8"	1/2"	105-199			
1 1/16"	1/2"	105-200			
3/4"	1/2"	105-201			

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